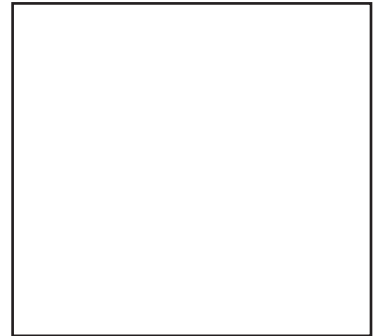


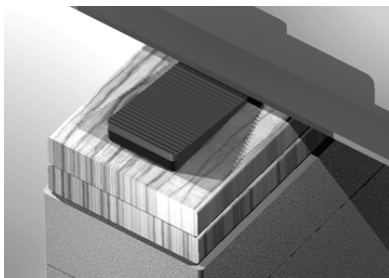
OTI ABS WEDGE INSTALLATION INSTRUCTIONS

GENERAL INSTRUCTIONS

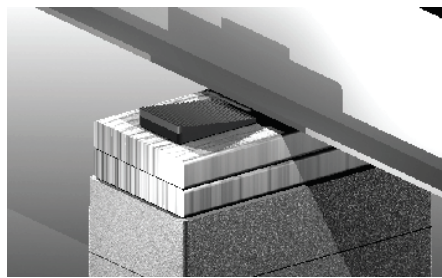
1. Install the pier per Home Manufacturer Instructions and/or Authority having jurisdiction.
2. Center the pair of OTI ABS Wedges on a OTI Cap Board or other approved capping material. When the OTI ABS Wedges are used as an I-Beam mainframe support, the long dimension of the OTI ABS Wedges shall be placed perpendicular to the I-Beam main frame. When the OTI ABS Wedges are used with a perimeter pier, install the OTI ABS Wedges with the long dimension parallel to the perimeter rail.
3. Drive the OTI ABS Wedges tight by hitting the exposed (flat) side of the wedge with a hammer as needed.
4. The OTI ABS Wedges are designed with a saw tooth (serrated) surface to lock together at the desired height without working loose over time



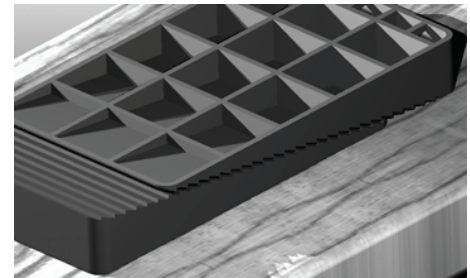
CENTER WEDGES EVENLY



HAMMER EACH SIDE EVENLY



SERRATED SURFACE



NOTES

1. The OTI ABS Wedges are always to be used in pairs
2. For removal of the OTI ABS Wedges, place a hydraulic jack on a level surface next to the pier. Raise the I-Beam slightly and either remove or reset wedges. Then carefully release the jack.
3. The Maximum height of the pair of the OTI ABS Wedges is not to exceed 1".
4. Vertical Load Capacity is 6,442 lbs.

ABS WEDGE SIZE	PART #	MODEL #	DESCRIPTION
1" x 3.5" x 6"	2410	2410	OTI ABS Wedge 1 x 3.5 x 6 Nominal



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