



Installation Instructions for ABS Pads For use on all Mobile and Manufactured Homes, including HUD approved Homes and Modular Building Patent #5503500 and other patents pending

GENERAL INSTRUCTIONS:

1. All pads are to be installed flat side down, ribbed side up.
2. The ground under the pads should be leveled as smooth as possible with all vegetation and debris removed. Pads to be placed on evenly compacted soil, at or below the frost-line or otherwise protected from the effects of frost. Refer to NCSBCS/ANSI A225.1
3. Pier & pad spacing will be determined by the manufactured homes' written set-up instructions or any local or state codes.
4. Center blocks on ABS pad and complete pier.
5. The open cells between the ribbing on the upper side of the pads may be filled with soil or sand after installation to prevent any accumulation of stagnant water in the pads.
6. A pocket penetrometer may be used to determine the actual soil bearing value. If no soil testing equipment is available – use an assumed soil value of 1000 lbs. / square foot.

NOTES:

1. All pad sizes shown are nominal dimensions and may vary up to 1/8".
2. The maximum deflection in a single pad is 5/8" measured from the highest point to the lowest point of the top face.
(NOTE: Actual test results were less than 5/8")
3. Pad loads are the same when using single stack or double stack blocks.
4. The maximum load at any intermediate soil value may be interpolated between the next lower and next higher soil values given in the table below.
5. Any ABS pad configuration may be used to replace a home manufacturer's recommended concrete or wood base pad.
6. Steel Piers: All pads are tested with steel piers on 1000 PSF soil density unless otherwise noted. If required, attach with 2" #12 x 1/2" hex tech screws. Minimum Pier Base 7 1/4". The Multi -Pad configuration requires a minimum 9 1/4" pier base.
7. Available pads tested on 2000 PSF soil capacity using steel piers are: ID #1055-14, 1055-9, 1055-7 and 1055-13.
8. If soil capacities exceed 3000 psf, use the 3000 psf soil values from the table.

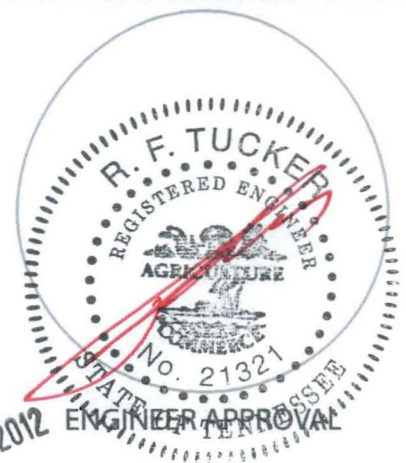
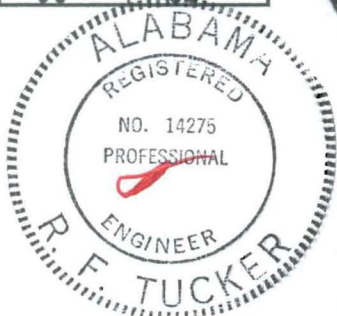
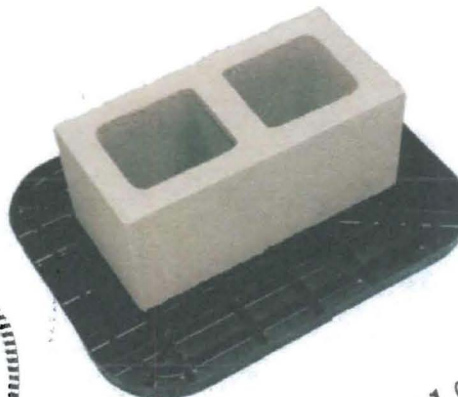
PAD SIZE	ID NO.	PAD AREA	1000 PSF	1500 PSF	2000 PSF	2500 PSF	3000 PSF
Oval 16" x 18.5"	1055-23/AIT-06-1000	288 sq. in.	2000 lbs.	3000 lbs.	4000 lbs.	5000 lbs.	6000 lbs.
Oval 17" x 22"	1055-16/AIT-06-1001	360 sq. in.	2500 lbs.	3750 lbs.	5000 lbs.	6250 lbs.	7500 lbs.
Oval 17.5" x 22.5"	1055-21	384 sq. in.	2667 lbs.	4000 lbs.	5334 lbs.	6667 lbs.	8000 lbs. *
Oval 17.5" x 25.5"	1055-17/AIT-06-1002	432 sq. in.	3000 lbs.	4500 lbs.	6000 lbs.	7500 lbs.	9000 lbs. *
Oval 21" x 29"	1055-22/AIT-06-1003	576 sq. in.	4000 lbs.	6000 lbs.	8000 lbs. *	10000 lbs. *	12000 lbs. *
Oval 23.25" x 31.25"	1055-20/AIT-06-1004	675 sq. in.	4688 lbs.	7032 lbs.	9376 lbs. *	11720 lbs. *	14064 lbs. *

PAD SIZE	ID NO.	PAD AREA	1000 PSF	1500 PSF	2000 PSF	2500 PSF	3000 PSF
Square 16" x 16"	1055-14/AIT-06-1005	256 sq. in.	1778 lbs.	2664 lbs.	3556 lbs.	4445 lbs.	5333 lbs.
Square 18.5" x 18.5"	1055-9/AIT-06-1006	342 sq. in.	2375 lbs.	3550 lbs.	4750 lbs.	5935 lbs.	7100 lbs.
Square 20" x 20"	1055-7/AIT-06-1007	400 sq. in.	2750 lbs.	4125 lbs.	5500 lbs.	6875 lbs.	8250 lbs. *
Square 24" x 24"	1055-13/AIT-06-1008	576 sq. in.	4000 lbs.	6000 lbs.	8000 lbs. *	8000 lbs. *	8000 lbs. *

* Indicates that Piers are required to be double blocked.

EXAMPLE: 16' x 80' section (Alabama only)

PAD SIZE	1000 PSF	2000 PSF
Oval 16" x 18.5"	3'0"	6'0"
Oval 17" x 22"	3'9"	7'6"
Oval 17.5" x 22.5"	4'0"	8'0"
Oval 17.5" x 25.5"	4'5"	8'0"
Oval 21" x 29"	6'0"	8'0"



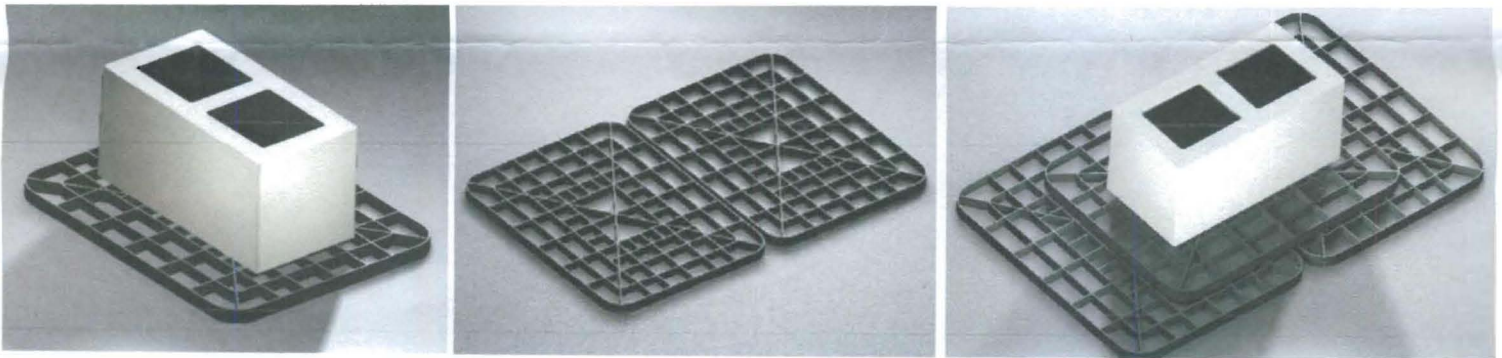


Multi-Pad Configurations

ABS Pad Types			8" Cell Block		Soil Bearing Value	Maximum Load
Oval 16" x 18.5" Pad	2.00 Square Feet	ID # 1055-23/AIT-06-1000	32" x 18.5" Pad Configuration	Single Stack	1000 lbs. / sq. ft.	4000 lbs.
Oval 32" x 18.5" Pad Configuration (03)	4.00 Square Feet			Double Stack	2000 lbs. / sq. ft.	8000 lbs. *
Oval 17" x 22" Pad	2.50 Square Feet	ID # 1055-16-AIT-06-1001	34" x 22" Pad Configuration	Single Stack	1000 lbs. / sq. ft.	5000 lbs.
Oval 34" x 22" Pad Configuration (03)	5.00 Square Feet			Double Stack	2000 lbs. / sq. ft.	10000 lbs. *
Oval 17.5" x 25.5" Pad	3.00 Square Feet	ID # 1055-17/AIT-06-1002	35" x 25.5" Pad Configuration	Single Stack	1000 lbs. / sq. ft.	6000 lbs.
Oval 35" x 25.5" Pad Configuration (03)	6.00 Square Feet			Double Stack	2000 lbs. / sq. ft.	12000 lbs. *

*Concrete blocks are only rated at 8000 pounds, 8001 pounds and higher must be double stacked.

PAD ASSEMBLY



STEP 1 - 17" x 22" ABS Pad **STEP 2 - (2) 17" x 22" ABS PADS (34" x 22" Configuration)**

STEP 3 - Complete Assembly 34" x 22" Multi-pad Configuration

NOTES:

- General instructions (on reverse) apply to all multi – pad configurations.
- The 32" x 18.5" pad configuration is formed by using (3) 16" x 18.5" ABS Pads. Place (2) 16" x 18.5" side by side, and place (1) 16" x 18.5" on top, laid in the opposite direction to the bottom pads.
- The 34" x 22" pad configuration is formed by using (3) 17" x 22" ABS Pads. Place (2) 17" x 22" pads side by side, and (1) 17" x 22" pad on top. The top pad is laid in the opposite direction as the bottom pads.
- The 35" x 25.5" pad configuration is formed by using (3) 17.5" x 25.5" ABS Pads. Place (2) 17.5" x 25.5" pads side by side, and (1) 17.5" x 25.5" pad on top. The top pad is laid in the opposite direction to the bottom pads.

STATE SPECIFIC NOTES:

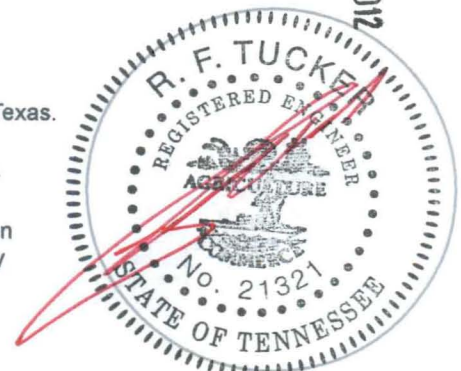
TEXAS: 17.5" x 22.5" ID #1055-21 and 23.25" x 31.25" ID #1055-20 may not be installed in the State of Texas.

CALIFORNIA: Use an assumed value of 1000 lb/sq. ft. unless engineering and calculations are provided.

ALABAMA : For the State of Alabama all ABS pads shall not have more than 3/8" deflection. See chart on page one for details on correct installation in Alabama. The 23.25" x 31.25" ID#1055-20 may not be installed in the State of Alabama.



OCT 18 2012



ENGINEER APPROVAL